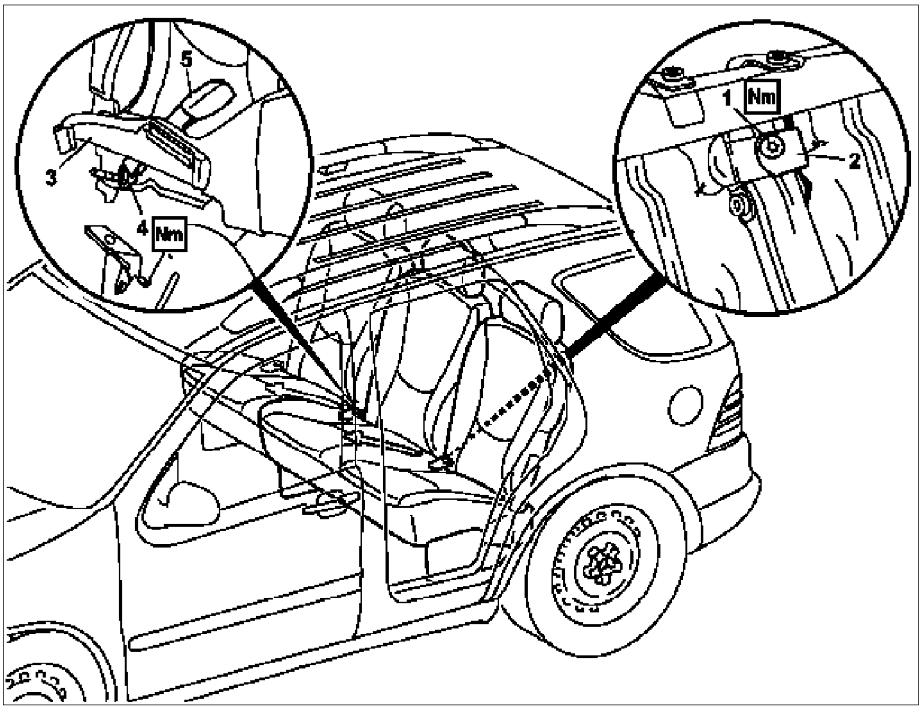
AR91.40-P-0683GH	Removing and installing rear center seat belt	10.3.97

MODEL 163.136 /154 /172 up to 31.8.99

1 *Torx socket bolt*
2 *Lap belt end fitting*
3 *Rear seat cover*
4 *Torx socket bolt*
5 *Seat belt buckle*



P91.40-0373-06

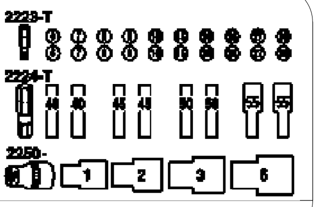
Operation no. of operation texts or standard texts and flat rates

Sector	Op. no.	Operation text
P	911107	REPLACING SEAT BELT FOR MIDDLE REAR SEAT

	Removing, installing		
1	Fold rear seat backrest forward	See Owner's Manual	
2	Unscrew screw (1) for seat belt end fitting on rear seat	Inner Torx screw for seat belt is fastened to rear bench seat frame. Nm Torx bit set	*BA91.40-P-1001-01D *000589011000
3	Pull lap belt end fitting (2) down and out on rear seat		
4	Pull clip channel for rear seat cover (3) off of right side of seat frame		
5	Remove screw (4) on belt buckle	Nm Torx bit set	*BA91.40-P-1006-01D *000589011000
6	Pull belt buckle (5) down and out	Check seat belt and belt buckle for damage.	
7	Install in the reverse order	**Installation:** Ensure they are installed free of stress. Do not install seat belt twisted.	

Nm **Seat belts/emergency tensioning retractors**

Number	**Designation**		**Model 163 up to 08/99**	**Model 163 as of 09/99**
BA91.40-P-1001-01D	Screw on seat belt end fittings	Nm	35	35
BA91.40-P-1006-01D	Bolt of seat belt buckle to rear seat	Nm	35	45



000 589 01 10 00

Torx bit set